



Noelle Industries, Inc.
Adhesives • Coatings • Conductives • Encapsulants



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TECHNICAL DATA SHEET

NOELLE 807-08 System

A Two Component Liquid Wear Resistant Compound

Description:

Noelle 807-08 System is a two component (A + B) ceramic carbide adhesive and putty.

Advantages:

Noelle 807-08 consists of ceramic and silicon carbide for high abrasion resistance. Noelle 807-08 may be applied with a roller, squeegee or trowel.

Physical Properties:

	Resin	Hardener
	807-08A	807-08B
Color:	Black	White
Specific Gravity	2.15	1.94
Combined	2.10	
Mix Ratio		
(By Volume)	2.95	1.00
(By Weight)	3.25	1.00
Coverage	~Two pounds of Noelle 807-08 system will yield 1.6 ft ² @ 120 mils thickness.	

Shelf Life: (Sealed containers)

One Year @ 25°C (both A+B). Hand agitation of the Resin component is recommended after long standing to insure best results.

Instructions and Surface Preparation:

Combine the Resin and the Hardener in the ratio listed above. Mix by hand or mechanical mixer until material is uniform in appearance and color (Gray). For best results the surface of the material should be sand or grit blasted. A grinding wheel or stiff wire brush can be used on the surface and followed with a solvent wipe.

Cure Schedules:

(Within an 8 hour period after application @ 25°C (77°F) will yield 80% of the systems full potential. An additional 96 hours @ 25°C (77°F) will yield the systems full potential. Post curing or forced air curing for 4 hours at 82°C will yield a full cure and eliminate the additional waiting time at ambient temperature).

	80%	100%	or	100%
Cure Temp:	25°C	25°C		82°C
Cure Time:	8 hrs	104 hrs		4 hrs
Pot Life (2 pound mass) @ 25°C				30 min

Cured Properties:

Shore Hardness, measured @ 25°C 88D
 Operating Temperature Range: -20°C to +100°C

Storage and Handling:

Normal storage and handling is at room temperature. Use standard mixing and house keeping procedures to minimize the risk of spills and contact with the surrounding materials.

All values reported above are typical values, and are reported as a means of reference. Individual testing should be done to determine actual results, tested at specific conditions.