



Noelle Industries, Inc.
Adhesives • Coatings • Conductives • Encapsulants

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TECHNICAL DATA SHEET

Noelle Acrylic Activator Selector Guide

DESCRIPTION:

Noelle reactive acrylic activators are designed to provide fast fixture speed. These products have the capability to produce tough, durable bonds with outstanding impact and peel strength.

TYPICAL APPLICATIONS:

These activators are used to cure Noelle reactive acrylic adhesives (R1, R2, R2T and 904-45). These products were designed for permanent tough bonds for DC motors, speakers and other structural components.

Activator	Fixture Time	Recommended Gap	Specific Gravity	Color	Viscosity
A1	2 min.	0.010 or less	.98	Amber	<100 cps
A2	60 sec.	0.010 or less	.99	Amber	<100 cps
A3	30-45 sec.	0.010 or less	.99	Amber	<100 cps
A4	20-30 sec.	0.010 or less	.99	Amber	<100 cps

Typical Cure Speed

50% Ultimate Strength	15 minutes
90% Ultimate Strength	4 hours
100% Ultimate Strength	24 hours

All values reported above are typical values, and are reported as a means of reference. Individual testing should be done to determine actual results, tested at specific conditions.